

Purchase Order Receipt Listing

Tuesday August 01 2017 2:41:39 PM

All amounts are calculated in domestic currency

Page 1 of 1

All Vendors PO ID PO36986 Receipt Dates from 8/1/2017 to 8/1/2017
All Item ID/GL/WOs All Rec. Employees All Currencies
Grouped by Vendor ID



PACKING SLIP/
CERTIFICATE OF CONFORMANCE

A. M. Castle & Co.

Page 1 of 1

Shipment No:3344442

Ship From:	Sold To:	Ship To:	Deliver To:				
A. M. CASTLE & CO. 2150 ARGENTIA ROAD MISSISSAUGA, ON L5N 2K7 CAN	DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CAN	DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CAN	DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CAN				
Date Shipped	F.O.B.	Freight Terms	Carrier	BOL No			
31-JUL-17	ORIGIN	Prepaid	LOCAL_FLEET	3344442-4			
Shipment Details	Final Destination Branch - TOR						
Order No	Line No	Item No	Description				
4823222	1	752114.MO	1.2500.PL.7075.T651.ALUMINUM.USI.48.5000.144.5000 CUT LENGTH TO 12 IN () X 144.5 IN (+ .1250/- .0000 IN) ALUMINUM PLATE SAW SPECIFICATIONS: AMS-QQ-A-250/12				
Purchase Order No	Part Number	Ordered Qty	Invoice Qty				
36986		1.00 PCS	1.00 PCS				
Details ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #'S Email P/s and certs to: clavoie@dartaero.com END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PARTS							
Delivery No.	Mill	Heat Number	Mech Id	PCS	Width (IN)	Length (IN)	Shipped Qty(LBS)
121204882			5	1			224.3464

We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description for credit.
 Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned.

Reviewed by Authorized Castle Metals Representative:

SHIPPED JUL 31 2017

Date:

Name:

M. Rondon





PACKING SLIP/
CERTIFICATE OF CONFORMANCE

A. M. Castle & Co.

Page 1 of 1

Shipment No:3344442

Ship From: A. M. CASTLE & CO. 2150 ARGENTIA ROAD MISSISSAUGA, ON L5N 2K7 CAN	Sold To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CAN	Ship To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	Deliver To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA																
Date Shipped 31-JUL-17	F.O.B. ORIGIN	Freight Terms Prepaid	Carrier LOCAL_FLEET																
			BOL No 3344442-4																
Shipment Details <table border="1"> <thead> <tr> <th colspan="4">Final Destination Branch - TOR</th> </tr> </thead> <tbody> <tr> <td>Order No 4823222</td> <td>Line No 6</td> <td>Item No 21391</td> <td>Description 3.0000.4.0000.RECT.7075.T651.ALUMINUM.CF.144.0000 SPECIFICATIONS: AMS-QQ-A-225/9</td> </tr> <tr> <td>Purchase Order No 36986</td> <td>Part Number</td> <td>Ordered Qty 12.00 FT</td> <td>Invoice Qty 12.0000 FT</td> </tr> <tr> <td colspan="4"> Details ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #'S Email P/s and certs to: clavoie@dataero.com END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PARTS </td> </tr> </tbody> </table>				Final Destination Branch - TOR				Order No 4823222	Line No 6	Item No 21391	Description 3.0000.4.0000.RECT.7075.T651.ALUMINUM.CF.144.0000 SPECIFICATIONS: AMS-QQ-A-225/9	Purchase Order No 36986	Part Number	Ordered Qty 12.00 FT	Invoice Qty 12.0000 FT	Details ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #'S Email P/s and certs to: clavoie@dataero.com END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PARTS			
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Delivery No. 121190997	Mill ARCONIC INC	Heat Number 	Mech Id 1 DAS 5 0-89																
			Width (IN) 144.0000																
			Length (IN) 174.2520																
			Shipped Qty(LBS)																

We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned for credit.

Reviewed by Authorized Castle Metals Representative:

SHIPPED JUL 31 2017

Date:

Name:

M. Raudes





PACKING SLIP/
CERTIFICATE OF CONFORMANCE

A. M. Castle & Co.

Page 1 of 2

Shipment No:3344442

Ship From:		Sold To:		Ship To:		Deliver To:	
A. M. CASTLE & CO. 2150 ARGENTIA ROAD MISSISSAUGA, ON L5N 2K7 CAN		DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA		DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA		DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	
Date Shipped		F.O.B.		Freight Terms		Carrier	
31-JUL-17		ORIGIN		Prepaid		LOCAL_FLEET	
Shipment Details				Final Destination Branch - TOR			
Order No	Line No	Item No	Description	Part Number	Ordered Qty	Invoice Qty	
4823222	7	752241.MO	2.5000.PL.7075.T7351.ALUMINUM.USI.48.5000.144.5000 CUT 2SIDED TO 8.25 IN (+ .0310/- .0000 IN (GRAIN TO RUN ALONG 7.75")) X 7.75 IN (+ .0310/- .0000 IN (GRAIN TO RUN ALONG 7.75")) ALUMINUM PLATE SAW SPECIFICATIONS: AMS-QQ-A-250/12	YOUR ITEM NUMBER: D6101-007	20.00 PCS	20.00 PCS	
Purchase Order No 36986		Details		ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #'S Email P/s and certs to: clavoie@dartaero.com END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PARTS			
Delivery No.	Mill	Heat Number	Mech Id	FCS	Width (IN)	Length (IN)	Shipped Qty(LBS)
121190924			20				3306337

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Date Printed: 31-JUL-2017 02:44:09 PM



PACKING SLIP/
CERTIFICATE OF CONFORMANCE

A. M. Castle & Co.

Reviewed by Authorized Castle Metals Representative:

Date: Name:

Page 2 of 2



SHIPPED JUL 31 2017

M. Randolph

S. M. Randolph

INTERORG TRANSFER
PACKING SLIP/
CERTIFICATE OF CONFORMANCE

Page 1 of 2

ABF CQE 595 354

Shipment No:3338276

Ship From: A. M. CASTLE & CO. 4175 ROYAL DRIVE SUITE 600 KENNESAW, GA 30144 USA	Sold To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	Ship To: A. M. CASTLE & CO. 2150 ARGENTIA ROAD MISSISSAUGA, ON L5N 2K7 CAN	Deliver To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA
Date Shipped 24-JUL-17	F.O.B. ORIGIN	Freight Terms Prepaid	Carrier ABF
Shipment Details			
Final Destination Branch - TOR			
Order No 4823222	Line No 8	Item No 752114.MO	Description 1.2500 PL.7075.T651.ALUMINUM.USI.48.5000.144.5000 CUT LENGTH TO 10 IN (+ .1250/- .0000 IN) X 144.5 IN ALUMINUM PLATE SAW SPECIFICATIONS: AMS-QQ-A-250/12
Purchase Order No 36986	Part Number	Ordered Qty 1.00 PCS	Invoice Qty 1.00 PCS
Details ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #'S Email P/s and certs to: clavoie@dartaero.com END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PARTS			
Delivery No. 121204882	Mill	Heat Number	Mech Id
		 DAS 5 9-89	PCS 1 1
			Width (IN)
			Length (IN)
			Shipped Qty(LBS)
			186.9553

These items are controlled by the U.S. Government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end-user(s) herein identified. They may not be resold, transferred, or otherwise disposed of, to any other country or to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. Government or as otherwise authorized by U.S. law and regulations.

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Date Printed: 24-JUL-2017 01:43:52 PM

INTERORG TRANSFER
PACKING SLIP/
CERTIFICATE OF CONFORMANCE

Page 2 of 2

We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned for credit.		
Reviewed by Authorized Castle Metals Representative:	Date:	Name:



7/3410 Date: Name: S. Willis

8/17-8-21

These items are controlled by the U.S. Government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end-user(s) herein identified. They may not be resold, transferred, or otherwise disposed of, to any other country or to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. Government or as otherwise authorized by U.S. law and regulations.
Date Printed: 24-JUL-2017 01:43:52 PM

B3 - 8 - 2

Constellium



CERTIFIED TEST REPORT
Constellium Rolled Products
Ravenswood, LLC

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A M CASTLE & COMPANY
4175 ROYAL DRIVE
KENNESAW GA
30144
US

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A M CASTLE

1420 KENSINGTON ROAD, SUITE 220
OAK BROOK IL
60523
US

A M CASTLE		110502703	4075	INCLUSION	Serial: 20170220-0110502703	Pg 1 of 2
CUSTOMER PURCHASE ORDER NO. & ITEM 410933				Constellium ORDER NO. 196570		
ALLOY 7075	CLAD	TEMPER T651	GAUGE 1.25000 in 31.75 mm	WIDTH 48.5000 in 1,232 mm	LENGTH 144.5000 in 3,670 mm	CERTIFICATION "Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination." Constellium Rolled Products Ravenswood, LLC 859 Century Road P.O. BOX 68 RAVENSWOOD, WV 26154 USA
ITEM ORDERED SPEC PLATE, SAWED MILL FINISH						
CUSTOMER SPECIFICATION AMS 4045K						
PART NUMBER 752114		B/L NUMBER 75896		DATE SHIPPED 02/21/2017		
WT. SHIPPED 2670.000 LB	NO. OF PIECES 000003	GOVT. CONTRACT NO.				

Steve Good - Laboratory Manager

ALL LOTS ON THIS CERTIFICATION ALSO CONFORM TO THE FOLLOWING REQUIREMENTS:

ASTM B594 REV 13 2013 100% SONIC W/ 0.125" DEADZONE Class A
 AMS QQ-A-250/12A
 AMS-STD-2154A 2012 TYPE1 CLASS A 100% SONIC MINUS DEADZONE
 ASTM B209-14
 BSS-7055B 2013 CLASS A 100% SONIC TESTED MINUS DEADZONE
 CMMP025 REV U
 CSTI006 REV E 2011 CLASS A 100% SONIC MINUS DEADZONE
 DPS 4 713 REV AK 2012 CLASS A 100% SONIC MINUS DEADZONE
 GAMP5 9101 REV B 2006 CLASS A 100% SONIC MINUS DEADZONE
 PS 21211P 2010 CLASS A 100% SONIC MINUS DEADZONE

Load Details

Package	Net Lbs	Kg	Lot	Piece	Serial	Parent Lot
1001453411	890.000	403.697	9382341	DAS1		
1001453411	890.000	403.697	9382341	502		
1001453411	890.000	403.697	9382341	9-893		

Lot: 9382341

Tensile - Room Temperature (US)

Direction	Tests	Ultimate (KSI)		Yield (KSI)		Elongation (%)		Report
		Min	Max	Min	Max	Min	Max	
LT	02	81.3	81.6	71.5	71.8	13.0	13.0	

Constellium



CERTIFIED TEST REPORT

Constellium Rolled Products
Ravenswood, LLC

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A M CASTLE & COMPANY
4175 ROYAL DRIVE
KENNESAW GA
30144
US

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A M CASTLE

1420 KENSINGTON ROAD, SUITE 220
OAK BROOK IL
60523
US

A M CASTLE 110502703 4075 INCLUSION			Serial:20170220-0110502703 Pg 2 of 2																												
CUSTOMER PURCHASE ORDER NO. & ITEM 410933				Constellium ORDER NO. 196570	CERTIFICATION "Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination." Constellium Rolled Products Ravenswood, LLC 859 Century Road P.O. BOX 68 RAVENSWOOD, WV 25164 USA																										
ALLOY 7075	CLAD	TEMPER T651	GAUGE 1.25000 in 31.75 mm	WIDTH 48.50000 in 1,232 mm			LENGTH 144.5000 in 3,670 mm																								
ITEM ORDERED SPEC PLATE, SAWED MILL FINISH																															
CUSTOMER SPECIFICATION AMS 4045K																															
PART NUMBER 752114		B/L NUMBER 75896		DATE SHIPPED 02/21/2017																											
WT. SHIPPED 2670.000 LB		NO. OF PIECES 000003		GOVT. CONTRACT NO.																											
Steve Good Steve Good - Laboratory Manager																															
Tensile - Room Temperature (SI) <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th rowspan="2">Direction</th> <th rowspan="2">Tests</th> <th colspan="2">Ultimate (N/MM2)</th> <th colspan="2">Yield (N/MM2)</th> <th colspan="2">Elongation (%)</th> <th rowspan="2">Report</th> </tr> <tr> <th>Min</th> <th>Max</th> <th>Min</th> <th>Max</th> <th>Min</th> <th>Max</th> </tr> </thead> <tbody> <tr> <td>LT</td> <td>02</td> <td>561</td> <td>563</td> <td>493</td> <td>495</td> <td>13.0</td> <td>13.0</td> <td></td> </tr> </tbody> </table>								Direction	Tests	Ultimate (N/MM2)		Yield (N/MM2)		Elongation (%)		Report	Min	Max	Min	Max	Min	Max	LT	02	561	563	493	495	13.0	13.0	
Direction	Tests	Ultimate (N/MM2)		Yield (N/MM2)		Elongation (%)				Report																					
		Min	Max	Min	Max	Min	Max																								
LT	02	561	563	493	495	13.0	13.0																								
Chemistry (Actual) <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th>Core</th> <th>Si</th> <th>Fe</th> <th>Cu</th> <th>Mn</th> <th>Mg</th> <th>Cr</th> <th>Zn</th> <th>Ti</th> <th>Zr</th> </tr> </thead> <tbody> <tr> <td>Core</td> <td>0.06</td> <td>0.17</td> <td>1.52</td> <td>0.03</td> <td>2.58</td> <td>0.21</td> <td>5.58</td> <td>0.04</td> <td>0.01</td> </tr> </tbody> </table>								Core	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Zr	Core	0.06	0.17	1.52	0.03	2.58	0.21	5.58	0.04	0.01				
Core	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Zr																						
Core	0.06	0.17	1.52	0.03	2.58	0.21	5.58	0.04	0.01																						
OTHERS-EACH: .05 MAX. OTHERS TOTAL: .15 MAX. AL REMAINDER																															
All material contained in this lot was cast and manufactured in the USA																															
QUALITY TEXTS: AMC CA 15403A R 7																															
THIS TEST REPORT SHALL NOT BE REPRODUCED EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE LABORATORY OR AUTHORIZED QUALITY DELEGATE. THE RECORDING OF FALSE, FICTITIOUS, OR FRAUDULENT STATEMENTS OR ENTRIES ON THE CERTIFICATE MAY BE PUNISHED AS A FELONY UNDER FEDERAL LAW.																															
CHEMISTRY BY OES: ARKSPARK CHEMISTRIES REPORTED IN PERCENTAGE BY WEIGHT WHEN FRACTURE TOUGHNESS TEST REQUIRED, TESTED PER ASTM E399 WHEN TENSILE TEST REQUIRED, TESTED PER ASTM E8; B557 DUNS Number: 090570149; CAGE Code: 1YWLS																															
Mercury is not a normal contaminant in aluminum alloys and neither mercury nor any of its compounds were utilized in the manufacture of our product. "END OF CERTIFICATION"																															

B3 - 8 - 2

Constellium



CERTIFIED TEST REPORT
Constellium Rolled Products
Ravenswood, LLC

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A M CASTLE & COMPANY
4175 ROYAL DRIVE
KENNESAW GA
30144
US

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A M CASTLE

1420 KENSINGTON ROAD, SUITE 220
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A M CASTLE		110502703	4075	INCLUSION		Serial:20170220-0110502703	Pg 1 of 2																												
CUSTOMER PURCHASE ORDER NO. & ITEM 410933				Constellium ORDER NO. 196570		CERTIFICATION "Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination." Constellium Rolled Products Ravenswood, LLC 859 Century Road P.O. BOX 68 RAVENSWOOD, WV 26164 USA																													
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CUSTOMER SPECIFICATION AMS 4045K																																			
PART NUMBER 752114		B/L NUMBER 75896		DATE SHIPPED 02/21/2017																															
WT. SHIPPED 2670 000 LB		NO. OF PIECES 000003		GOVT. CONTRACT NO.																															
ALL LOTS ON THIS CERTIFICATION ALSO CONFORM TO THE FOLLOWING REQUIREMENTS: ASTM B594 REV 13 2013 100% SONIC W/ 0.125" DEADZONE Class A AMS QQ-A-250/12A AMS-STD-2154A 2012 TYPE1 CLASS A 100% SONIC MINUS DEADZONE ASTM B209-14 BSS-7055B 2013 CLASS A 100% SONIC TESTED MINUS DEADZONE CMMP025 REV U CSTI006 REV E 2011 CLASS A 100% SONIC MINUS DEADZONE DPS 4 713 REV AK 2012 CLASS A 100% SONIC MINUS DEADZONE GAMP 9101 REV B 2006 CLASS A 100% SONIC MINUS DEADZONE PS 2121P 2010 CLASS A 100% SONIC MINUS DEADZONE																																			
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Constellium



CERTIFIED TEST REPORT

Constellium Rolled Products
Ravenswood, LLC

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A M CASTLE & COMPANY
4175 ROYAL DRIVE
KENNESAW GA
30144
US

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A M CASTLE

1420 KENSINGTON ROAD, SUITE 220
OAK BROOK IL
60523
US

A M CASTLE		110502703	4075	INCLUSION	Serial: 20170220-0110502703	Pg 2 of 2																									
CUSTOMER PURCHASE ORDER NO. & ITEM 410933				Constellium ORDER NO. 196570		CERTIFICATION "Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination." Constellium Rolled Products Ravenswood, LLC 859 Century Road P.O. BOX 68 RAVENSWOOD, WV 28164 USA  Steve Good - Laboratory Manager																									
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	SI	FE	CU	MN	MG	CR	ZN	TI	ZR																						
Core	0.06	0.17	1.52	0.03	2.58	0.21	5.58	0.04	0.01																						
OTHERS-EACH: .05 MAX. OTHERS TOTAL: .15 MAX. AL REMAINDER																															
All material contained in this lot was cast and manufactured in the USA																															
QUALITY TEXTS: AMC CA 15403A R 7																															
THIS TEST REPORT SHALL NOT BE REPRODUCED EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE LABORATORY OR AUTHORIZED QUALITY DELEGATE. THE RECORDING OF FALSE, FICTITIOUS, OR FRAUDULENT STATEMENTS OR ENTRIES ON THE CERTIFICATE MAY BE PUNISHED AS A FELONY UNDER FEDERAL LAW. CHEMISTRY BY OES: ARKSPARK CHEMISTRIES REPORTED IN PERCENTAGE BY WEIGHT WHEN FRACTURE TOUGHNESS TEST REQUIRED, TESTED PER ASTM E399 WHEN TENSILE TEST REQUIRED, TESTED PER ASTM EB; B557 DUNS Number: 090570149; CAGE Code: 1YWLS Mercury is not a normal contaminant in aluminum alloys and neither mercury nor any of its compounds were utilized in the manufacture of our product. "END OF CERTIFICATION"																															

Certified Inspection Report

04/24/15
13:22:57

Alcoa Inc.
Massena Operations

Customer P.O. No.

Park Avenue East, Massena, NY 13662

ALCOA

Customer
Castle A M & Co

336828

Ship To **A M Castle & Company**
3050 South Hydraulic
Wichita, KS 67216

Customer Part No.

(21391)

Alcoa Order No.

MMC-B5610. -001

Govt. Contract No.

ORR

A97075-40 Rev 15 w/exceptions & comments
per Z. Wang email dtd 10/8/12
ASTM B21-12E1
AMS4123H
QQA-22519E
AMS-Q0-A-22519A

Material conforms to T6 reqmts

We hereby certify that the material covered in this report has been inspected in accordance with, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, or as previously agreed to with customer and that samples representative of the material met the composition limits and have the mechanical properties shown on the face of this sheet. Manufactured under a quality management system registered ISO/TIS9001:2008 and AS9100. Melted and manufactured in the USA.

Steven F. Marsh, Quality Manager

[Signature]

Date Shipped **04/24/15**
Alloy - Temper **7075-T651**
Specifications:

Weight Shipped **876 lbs**
Size **3.00000 x 4.00000 IN**
Product **CFRB-CF RECT Specific Length**
Shape **REC**
Config **12 FT**

BOL **000162890**
ORR

A97075-40 Rev 15 w/exceptions & comments
per Z. Wang email dtd 10/8/12
ASTM B21-12E1
AMS4123H
QQA-22519E
AMS-Q0-A-22519A

Material conforms to T6 reqmts

TEST REQUIREMENTS		Test	Test	Test	Test	Test	Test	Test	Test	Test
		U.T.S.	T.Y.S.	%Elong						
Test Results	No. of Tests	Max: 77.0	Min: 66.0	07.0						
		Test	Test	Test	Test	Test	Test	Test	Test	Test
		U.T.S.	T.Y.S.	%Elong						
		Max: 083.9	76.9	14.0						
		Min: 083.9	76.9	14.0						

TEST ABBREVIATIONS										
U.T.S. Ultimate Tensile Strength KSI 2% offset T.Y.S. Tensile Yield Strength KSI 2% offset %Elong. Elongation % in 2"										
Aluminum Association Chemical Composition Limits (in Weight %)										
ALLOY	%Si	%Fe	%Cu	%Mn	%Mg	%Cr	%Zn	%Ti	%Others	%Others
7075	MAX 0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05	0.15 Rem

Actual Started Chemistry

LOTWORK ORDER	%SI	%FE	%CU	%MN	%MG	%CR	%ZN	%TI	%OE	%OT	%AL
	MAX	0.05	0.14	1.7	0.02	2.5	0.20	5.8	0.03	LT 0.05	LT 0.15 Rem
	MIN	0.05	0.12	1.6	0.02	2.5	0.20	5.8	0.02		
MA20150736											

NOTES:

Material compliant with DFARS 252.225-7001 (Buy American Act)
Mercury is not a normal contaminant in aluminum alloys and neither it nor any of its compounds are used in the manufacture of our product.
This alloy meets the requirements of EU 2011/65/EC (RoHS) and EU 2000/53/EC for lead, mercury, cadmium and hexavalent chromium.



Certified Inspection Report

04124115
13102157

Alcoa Inc.
Massena Operations

Park Avenue East, Massena, NY 13662



Customer P.O. No. 336828

Customer Part No. (21391)

Ship To A M Castle & Company

Govt. Contract No.

3050 South Hydraulic

Wichita, KS 67216

Alcoa Order No. MMC-B5610. -001

We hereby certify that the material covered in this report has been inspected in accordance with, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, or as previously agreed to with customer and that samples representative of the material met the composition limits and have the mechanical properties shown on the face of this sheet. Manufactured under a quality management system registered to ISO 9001:2008, AS9100, and AS9100D. Melted and manufactured in the USA.

[Signature] Steven F. Marsh, Quality Manager

Date Shipped 04/24/15 Weight Shipped 876 lbs Product CFRB-CF RECT Specific Length BOL 000162890
Alloy - Temper 7075-T651 Size 3.00000 x 4.00000 IN Shape REC Config 12 FT QRR

Specifications:

A97075-40 Rev 15 w/exceptions & comments

per Z. Wang email dtd 10/8/12

ASTM B211-12E¹

AMS4123H

QD-A-225/9A

Material conforms to TG reqmts

TEST REQUIREMENTS		Test	Test	Test	Test	Test	Test	Test	Test
		U.T.S.	T.Y.S.	%Elong					
Max:	77.0	66.0	07.0						
Min:									

Test Results		Test	Test	Test	Test	Test	Test	Test	Test
Lot / Work Order	No. of Tests	U.T.S.	T.Y.S.	%Elong					
MA20150736	7	083.9	76.9	14.0					
	Max:	083.9	76.9	14.0					
	Min:								

TEST ABBREVIATIONS

U.T.S. - Ultimate Tensile Strength KSI

T.Y.S. - Tensile Yield Strength KSI, 2% offset

%Elong - Elongation % in 2"

Aluminum Association Chemical Composition Limits (in Weight %)

ALLOY	%Si	%Fe	%Cu	%Mn	%Mg	%Cr	%Zn	%Ti	%Others	%Others	%Al
7075	0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05	0.15	Rem

Actual Started Chemistry

LOT/WORK ORDER	%Si	%Fe	%Cu	%Mn	%Mg	%Cr	%Zn	%Ti	%Oe	%Ot	%Al
MA20150736	0.05	0.14	1.7	0.02	2.5	0.20	5.8	0.03	LT 0.05	LT 0.15	Rem

NOTES:

Material compliant with DFARS 252.225-7001 (Buy American Act)
Mercury is not a normal contaminant in aluminum alloys and neither it nor any of its compounds are used in the manufacture of our product.
This alloy meets the requirements of EU 2011/65/EC (RoHS) and EU 2000/53/EC for lead, mercury, cadmium and hexavalent chromium.



R3-B-2

Constellium



CERTIFIED TEST REPORT
Constellium Rolled Products
Ravenswood, LLC

A M CASTLE & COMPANY
4175 ROYAL DRIVE
KENNESAW GA
30144
US

S
O
L
D
T
O

A M CASTLE

1420 KENSINGTON ROAD, SUITE 220
OAK BROOK IL
60523
US

A M CASTLE	110502703	4075	INCLUSION	Serial: 20170220-0110502703	Pg 1 of 2
CUSTOMER PURCHASE ORDER NO. & ITEM 410933			Constellium ORDER NO. 19G570		
ALLOY 7075	CLAD	TEMPER T651	GAUGE 1.25000 in 31.75 mm	WIDTH 48.50000 in 1,222 mm	LENGTH 144.50.000 in 3,670 mm
ITEM ORDERED SPEC PLATE, SAWED MILL FINISH					
CUSTOMER SPECIFICATION AMS 4045K					
PART NUMBER 752114		B/L NUMBER 75896		DATE SHIPPED 02/21/2017	
WT. SHIPPED 2670 000 LB	NO. OF PIECES 000003	GOVT. CONTRACT NO.			

CERTIFICATION

"Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination." Constellium Rolled Products Ravenswood, LLC
859 Century Road
P.O. BOX 68
RAVENSWOOD, WV 26164 USA

Steve Good - Laboratory Manager

ALL LOTS ON THIS CERTIFICATION ALSO CONFORM TO THE FOLLOWING REQUIREMENTS:

ASTM B594 REV E 2013 100% SONIC W/ 0.125" DEADZONE Class A
AMS QQ-A-250/12A
AMS-STD-2154A 2012 TYPE 1 CLASS A 100% SONIC MINUS DEADZONE
ASTM B209-14
BSS-7055B 2013 CLASS A 100% SONIC TESTED MINUS DEADZONE
CMMP025 REV U
CST1006 REV E 2011 CLASS A 100% SONIC MINUS DEADZONE
DPS 4713 REV AK 2012 CLASS A 100% SONIC MINUS DEADZONE
GAMPS 9101 REV B 2006 CLASS A 100% SONIC MINUS DEADZONE
PS 2111P 2010 CLASS A 100% SONIC MINUS DEADZONE

Load Details

Package	Net Lbs	Kg	Lot	Piece	Serial	Parent Lot
1001453411	890 000	403.697	9382341	01		
1001453411	890.000	403.697	9382341	02		
1001453411	890.000	403.697	9382341	03		

Lot: 9382341 DAS 5

Tensile - Room Temperature (US)

Direction	Tests	Ultimate (KSI)		Yield (KSI)		Elongation (%)		Report
		Min	Max	Min	Max	Min	Max	
L1	02	81.3	81.6	71.5	71.8	13.0	13.0	

Constellium



CERTIFIED TEST REPORT
Constellium Rolled Products
Ravenswood, LLC

S
H
I
P
T
O

A M CASTLE & COMPANY
4175 ROYAL DRIVE
KENNESAW GA
30144
US

S
O
L
D
T
O

A M CASTLE

1420 KENSINGTON ROAD, SUITE 220
OAK BRANCH II
60523
US

A M CASTLE	110502703	4075	INCLUSION	Serial:20170220-0110502703	Pg 2 of?																								
CUSTOMER PURCHASE ORDER NO. & ITEM 410933			Constellium ORDER NO. 196570																										
ALLOY 7075	CLAD	TEMPER T651	GAUGE 1.25000 in 31.75 mm	WIDTH 48.50000 in 1232 mm	LENGTH 144.50000 in 3,670 mm																								
ITEM ORDERED SPEC PLATE SAWED MIL FINISH																													
CUSTOMER SPECIFICATION AMS 4045K																													
PART NUMBER 752114		B/L NUMBER 75896		DATE SHIPPED 02/21/2017																									
WT SHIPPED 2570.000 LB	NO. OF PIECES 000003	GOVT. CONTRACT NO.																											
Tensile - Room Temperature (SI) <table border="1"> <thead> <tr> <th rowspan="2">Direction</th> <th rowspan="2">Tests</th> <th colspan="2">Ultimate (N/MM2)</th> <th colspan="2">Yield (N/MM2)</th> <th colspan="2">Elongation (%)</th> <th rowspan="2">Report</th> </tr> <tr> <th>Min</th> <th>Max</th> <th>Min</th> <th>Max</th> <th>Min</th> <th>Max</th> </tr> </thead> <tbody> <tr> <td>LT</td> <td>02</td> <td>561</td> <td>563</td> <td>493</td> <td>495</td> <td>13.0</td> <td>13.0</td> <td></td> </tr> </tbody> </table>						Direction	Tests	Ultimate (N/MM2)		Yield (N/MM2)		Elongation (%)		Report	Min	Max	Min	Max	Min	Max	LT	02	561	563	493	495	13.0	13.0	
Direction	Tests	Ultimate (N/MM2)		Yield (N/MM2)				Elongation (%)		Report																			
		Min	Max	Min	Max	Min	Max																						
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	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Zr																				
Core	0.06	0.17	1.52	0.03	2.58	0.21	5.58	0.04	0.01																				
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QUALITY TEXTS: AMC CA 15403A R 7																													
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CHEMISTRY BY OES: ARKSPARK CHEMISTRIES REPORTED IN PERCENTAGE BY WEIGHT WHEN FRACTURE TOUGHNESS TEST REQUIRED, TESTED PER ASTM E399 WHEN TENSILE TEST REQUIRED, TESTED PER ASTM E8; B557 DUNS Number: 090570149, CAGE Code: 1YWLB																													
Mercury is not a normal contaminant in aluminum alloys and neither mercury nor any of its compounds were utilized in the manufacture of our product. "END OF CERTIFICATION"																													

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M70751651, 250 X 10,000
 DATE: AUG 15 2017

PO / BATCH NO.: P030986/M138202/164013

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 12'
 QUANTITY INSPECTED: 12'
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 1.256"
 THICKNESS RECEIVED: 1.238
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT FINISH	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORROSION	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	<i>AmS QQ A250/12</i>
CORRECT THICKNESS	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
PHOTO REQUIRED	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	<i>H# #9383341</i>
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

testers located in the Quality Office

QC 18 INSPECTION	DAS	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>5</u>		SIGNED OFF BY: _____
DATE: <u>08/15/2017</u>		DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SPECIFICATION CONTROL DRAWING

△ PURCHASE MATERIAL: 7075-T6/T62/T651 ALUMINUM SHEET OR PLATE
SPECIFICATION:
QQ-A-250/12 OR AMS-QQ-A-250/12
OR AMS 4046
OR ASTM B20e

DAS
5

OR
△ PURCHASE MATERIAL: 7075-T6/T62/T651 ALCLAD ALUMINUM SHEET OR PLATE
SPECIFICATION:
QQ-A-250/13 OR AMS-QQ-A-250/13
OR AMS 4048 / 4049
OR ASTM B20g

△ PART NUMBER:
M7075T6S|TTT|X|W|WWW|
|THK| |WIDTH|

WHERE "TTT" = THICKNESS (IN INCHES)
AND "W,WWW" = WIDTH (IN INCHES, OPTIONAL, FOR SPECIFYING CUT PLATE)

EG. 0.063" THICK SHEET = M7075T6S.063
EG. 3.5" WIDE BY 0.50" THICK PLATE = M7075T6S.500X3.500

△ PREFERRED SIZE:
.TTT BY 4FT BY 10FT FOR SHEET

RELEASED

2017 JUN 19 ✓
ECN 17-574

APPROVED		REVIEWED	
REV.	DESCRIPTION	REV.	DESCRIPTION
RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	RF	17.05.05
NEW ISSUE	DRAWN	CP	10.11.08
	CHECKED	ML	BY DATE
	MFG. APPR.	LL	
	APPROVED	WM	
DE APPR.	DS-A	M7075T6S	SHEET 1 OF 1
DATE	17.05.05	NTS	SCALE

APPROVED

2

8

3

4

5

6

7

8

1

D

C

B

A

1

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 170751CS1250X1200
 DATE: AUG 15 2017

PO / BATCH NO.: PO3C986/M13820/164013

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 12
 QUANTITY INSPECTED: 12
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 1.250
 THICKNESS RECEIVED: 1.235
 SHEET SIZE ORDERED: 1/4 A
 SHEET SIZE RECEIVED: 1/4 A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> N	
CORROSION	<input checked="" type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="radio"/> N	<i>AMS QQ-A-250/1</i>
CORRECT THICKNESS	<input checked="" type="radio"/> N	
PHOTO REQUIRED	<input checked="" type="radio"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> N	<i>H7# 9382341</i>
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

testers located in the Quality Office

QC 18 INSPECTION	DAS	ENGINEERING SIGNOFF (if required)
INSPECTED BY:	 8-89	SIGNED OFF BY:
DATE: AUG 15 2017		DATE:

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SPECIFICATION CONTROL DRAWING

SPECIFICATION		DRAWING	
D	1	2	3
<p>A PURCHASE MATERIAL: 7075-T6/T62/T651 ALUMINUM SHEET OR PLATE SPECIFICATION: QQ-A-250/12 OR AMS-QQ-A-250/12 5 OR B PURCHASE MATERIAL: 7075-T6/T62/T651 ALCLAD ALUMINUM SHEET OR PLATE SPECIFICATION: QQ-A-250/13 OR AMS-QQ-A-250/13 OR AMS 4045 / 4049 OR ASTM B209 C PART NUMBER: M7075T6S TTT X W.WWW THK WIDTH WHERE "TTT" = THICKNESS (IN INCHES) AND "W.WWW" = WIDTH (IN INCHES, OPTIONAL, FOR SPECIFYING CUT PLATE)</p>		<p>C PURCHASE MATERIAL: 7075-T6/T62/T651 ALCLAD ALUMINUM SHEET OR PLATE SPECIFICATION: QQ-A-250/13 OR AMS-QQ-A-250/13 OR AMS 4048 / 4049 OR ASTM B209</p>	
<p>A PREFERRED SIZE: .TTT BY 4FT BY 10FT FOR SHEET</p>		<p>B ADD. REF TO PLATE: "T651" TEMPER, AMS 4048. OPTIONAL WIDTH DIM (CAR16-149) C CP 17.05.05 A NEW ISSUE RF 10.11.08 REV. DESCRIPTION BY DATE</p>	
		<p>A DESIGN DRAWN RF DART AEROSPACE LTD CHECKED CP HAWKESBURY, ONTARIO, CANADA MFG. APPR. ML REV. B APPROVED LL SHEET 1 OF 1 DE APPR. WM DATE D-# 7075-T6 SHEET/PLATE SPEC 17.05.05 SCALE NTS</p>	
		<p>B RELEASED 2017 JUN 19 ✓ ECN 17-574</p>	
		<p>A COPYRIGHT © 2017 BY DART AEROSPACE LTD THIS DOCUMENT IS PROPRIETARY INFORMATION OF DART AEROSPACE LTD. IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</p>	
B	4	5	6
	7	8	9
	2	3	1
D	1	2	3

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 117075 + 6 B3,000 X 4,000
 DATE: AUG 16 2017

PO / BATCH NO.: P036986/M13800/164013

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 12'
 QUANTITY INSPECTED: 12'
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 3"X4"
 THICKNESS RECEIVED: 3"X4"
 SHEET SIZE ORDERED: _____
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/> N	
CORRECT FINISH	Y <input checked="" type="checkbox"/> N	
CORROSION	Y <input checked="" type="checkbox"/> N	
CORRECT GRAIN DIRECTION	Y <input checked="" type="checkbox"/> N	
CORRECT MATERIAL PER M-DRAWING	Y <input checked="" type="checkbox"/> N	AMS QQ A 225/9
CORRECT THICKNESS	Y <input checked="" type="checkbox"/> N	
PHOTO REQUIRED	Y <input checked="" type="checkbox"/> N	
CORRECT REF # TO LINK CERT	Y <input checked="" type="checkbox"/> N	H1 # MA20150736
CORRECT MATERIAL IDENTIFICATION	Y <input checked="" type="checkbox"/> N	
CORRECT M# ON THE MATERIAL	Y <input checked="" type="checkbox"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY:	<u>5</u>	SIGNED OFF BY:	
DATE:	<u>8-89</u> <u>AUG 16 2017</u>	DATE:	

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

DART

DESIGN <i>CH</i>	DRAWN BY <i>CE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PH</i>	APPROVED <i>-#</i>	DRAWING NO. 7075T6B	REV. B SHEET 1 OF 1
DATE 06.11.24		TITLE 7075-T6 BAR	SCALE NTS
A	05.07.20	NEW ISSUE	
B	06.11.24	REMOVED "ROUND" FROM BAR DESCRIPTION	

RELEASED
06.11.24

PURCHASE MATERIAL: 7075-T6 (OR T651/ T6510/ T6511/ T62) ALUMINUM BAR
PER ~~(AMS-QQ-A-225/9)~~ OR AMS 4122/ 4123/ 4186/ 4187) OR
PER ~~AMS QQ A-200/11 DAS~~

5

9-89

PART NUMBER: M7075T6B

| T.TTT | X | WW.WWW |
THICK | | WIDTH |WHERE T.TTT = THICKNESS IN INCHES
WW.WWW = WIDTH IN INCHES

EG. 1.0" x 1.5" BAR = M7075T6B1.000X01.500

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OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO36986

Purchase Order Date 7/11/2017

PO Print Date 7/11/2017

Page Number 1 of 5

Order From :

METAUX CASTLE
P.O. BOX 4090 STN A
TORONTO, ONTARIO M5W 0E9
CANADA

VU-MET002

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

E-MAILED
JUL 12 2017

Contact Name

Buyer Chantal Lavoie

Vendor Phone

Customer POID 10127-2607

Ship To Contact

Customer Tax # Net 30

Ship To Phone

Terms USD

Ship Via:

Currency Destination-Collect

FedEx PI collect

FOB

Ship Acct:

Line Nbr	Reference Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	CD	Promise Date	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	D6101-007P	7075-T7351 8.25X7.75X2.5	7/28/2017	Yes	7/28/2017	20.00 Each	\$56.11	\$1,122.20
3	D6102-013P	6061-T6 7.0X6.5X2.0	7/28/2017	Yes	7/28/2017	60.00 Each	\$31.65	\$1,899.00

AS PER DWG D6101 REV. B
B164013
MATERIAL: 7075-T7351 (QQ-A-250/12)
SIZE: 7.750" X 8.250" X 2.50" THICK
GRAIN DIRECTION ALONG: 7.750" LENGTH
TOLERANCE AS PER QUOTE +.030"/-.000"

AS PER DWG D6102 REV. D
B164014
SIZE: 7.000" X 6.500" X 2.00" THICK
GRAIN DIRECTION ALONG 6.500"
MATERIAL 6061-T6/T6511 QQ-A-250/11
TOLERANCE AS PER QUOTE +.030"/-.000"

Note:

7/11/2017



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO36986

Purchase Order Date 7/11/2017

PO Print Date 7/11/2017

Page Number 2 of 5

Order From :

METAUX CASTLE
P.O. BOX 4090 STN A
TORONTO, ONTARIO M5W 0E9
CANADA

VU-MET002

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone

Ship To Contact

Ship To Phone

Ship Via:

FedEx PI collect

Ship Acct:

Buyer Chantal Lavoie

Customer POID

10127-2607

Customer Tax #

Net 30

Terms

USD

Currency

FOB

Destination-Collect

Line Total: \$1,899.00

4 D6104-007P

17-4 SS Roundbar 4.50"Od

7/28/2017

Yes

7/28/2017

10.00
Each

\$68.53

\$685.30

AS PER DWG D6104 REV. B

B164015

MATERIAL: 17-4 PH AS PER AMS 4643 OR AISI 630

SIZE: 4.50" X 5.10" LONG

Line Total:

\$685.30

5 M7075T6SI.250X10.000

7075-T6S Sheet 1.250"
THICK x 10.000" WIDE

7/28/2017 FN

Yes

7/28/2017

12.00
f

\$76.40

\$916.80

MATL 7075-T6/T62 ALUMINUM SHEET
SPECs QQ-A-250/12 OR AMS-QQ-A-250/12 OR PER ASTM B209

MATL 7075-T6/T62 ALCLAD ALUMINUM SHEET
SPECs QQ-A-250/13 OR AMS-QQ-A-250/13 OR AMS 4049 OR PER ASTM B209

SP781

Line Total:

\$916.80

Note:

7/11/2017



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO36986

Purchase Order Date 7/11/2017

PO Print Date 7/11/2017

Page Number 3 of 5

Order From :

METAUX CASTLE
P.O. BOX 4090 STN A
TORONTO, ONTARIO M5W 0E9
CANADA

VU-MET002

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone

Ship To Contact

Ship To Phone

Ship Via:

FedEx PI collect

Ship Acct:

Buyer Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency USD

FOB Destination-Collect

6 M7075T6S1.250X12.000

7075-T6S Sheet 1.250"
THICK x 12.000" WIDE

7/28/2017 FN

12.00

\$86.42

\$1,037.04

Yes

f

7/28/2017

MAT'L 7075-T6/T62 ALUMINUM SHEET
SPEC'S QQ-A-250/12 OR AMS-QQ-A-250/12 OR PER ASTM B209

MAT'L 7075-T6/T62 ALCLAD ALUMINUM SHEET

SPEC'S QQ-A-250/13 OR AMS-QQ-A-250/13 OR PER ASTM B209

SD P 8-1

Line Total:

\$1,037.04

7 M7075T6S2.000X6.000

7075-T6S Sheet 2.000"
THICK x 6.000" WIDE

7/28/2017 FN

12.00

\$71.35

\$856.20

Yes

f

7/28/2017

MAT'L 7075-T6/T62 ALUMINUM SHEET
SPEC'S QQ-A-250/12 OR AMS-QQ-A-250/12 OR PER ASTM B209

MAT'L 7075-T6/T62 ALCLAD ALUMINUM SHEET

SPEC'S QQ-A-250/13 OR AMS-QQ-A-250/13 OR PER ASTM B209

Line Total:

\$856.20

Note:

7/11/2017



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO36986

Purchase Order Date 7/11/2017

PO Print Date 7/11/2017

Page Number 4 of 5

Order From :

METAUX CASTLE
P.O. BOX 4090 STN A
TORONTO, ONTARIO M5W OE9
CANADA

VU-MET002

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name		Buyer	Chantal Lavoie
Vendor Phone		Customer POID	
Ship To Contact		Customer Tax #	10127-2607
Ship To Phone		Terms	Net 30
Ship Via:	FedEx PI collect	Currency	USD
Ship Acct:		FOB	Destination-Collect
8 M7075T6S3.000X2.750	7075-T6S Sheet 3.000" thick x 2.750" wide	7/28/2017	12.00
	Yes		\$52.42
	7/28/2017		\$629.04
9 M7075T6S1.750X4.500	M7075T6 SHEET 1.750 THICK X 4.500 WIDE	7/28/2017 FN	12.00
	Yes		\$48.90
	7/28/2017		\$586.80
MAT'L 7075-T6/T62 ALUMINUM SHEET SPEC'S QQ-A-250/12 OR AMS-QQ-A-250/12 OR AMS 4045 OR PER ASTM B209			
MAT'L 7075-T6/T62 ALCLAD ALUMINUM SHEET SPEC'S QQ-A-250/13 OR AMS-QQ-A-250/13 OR AMS 4049 OR PER ASTM B209			
		Line Total:	\$586.80

Note:



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO36986

Purchase Order Date 7/11/2017

PO Print Date 7/11/2017

Page Number 5 of 5

Order From :
METAUX CASTLE
P.O. BOX 4090 STN A
TORONTO, ONTARIO M5W 0E9
CANADA

VU-MET002

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone
Ship To Contact
Ship To Phone
Ship Via: FedEx PI collect
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency USD
FOB Destination-Collect

10	M7075T6S3.000X4.000	7075-T6S Sheet 3.000" thick x 4.000" wide	7/28/2017 FN	12.00	\$94.85	\$1,138.20
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7075-T6 BAR ACCEPTABLE

MATL 7075-T6/T62 ALUMINUM SHEET
SPECs QQ-A-250/12 OR AMS-QQ-A-250/12 OR AMS 4045 OR PER ASTM B209

MATL 7075-T6/T62 ALCLAD ALUMINUM SHEET
SPECs QQ-A-250/13 OR AMS-QQ-A-250/13 OR AMS 4049 OR PER ASTM B209

11	71401-45	Procurement Quality Clauses	7/28/2017	1.00	\$0.00	\$0.00
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Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

Line Total: \$1,138.20

Line Total:	\$0.00
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PO Total: \$8,870.58

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 2

Change Date: 7/11/2017

Chantal Lavoie

From: Desbiens, Marc <mdesbien@amcastle.com>
Sent: Monday, July 10, 2017 3:49 PM
To: Chantal Lavoie
Subject: RE: quote

Hi Chantal,

7075-t6 sheet or bar 1.250" 10" x 12 ft

\$ 76.40 Ft 2-3 weeks (plate)

Thanks

Marc Desbiens
Inside sales representative
Castle Metals, Montreal, QC
Direct line 514-795-8176
1-800-806-6660 ext 52226
Fax # 1-855-892-6370

Customized Supply Chain Solutions for Your Metal Needs

From: Desbiens, Marc [mailto:mdesbien@amcastle.com]

Sent: Monday, July 10, 2017 1:02 PM

To: Chantal Lavoie <clavoie@dartaero.com>

Subject: RE: quote

Hi Chantal,

price and delivery on material.

7075-T6 SHEET OR BAR 1.250" X 12" X 12 FT \$ 86.42 Ft 2-3 weeks

7075-T6 SHEET OR BAR 2" X 6" X 12 FT \$ 71.35 Ft 2-3 weeks

7075-T6 SHEET OR BAR 2.750" X 2.750" X 12 FT Offer 3" x 2.750" \$ 52.42 Ft 2-3 weeks

~~7075-T6 SHEET OR BAR 1.250" X 6" X 12 FT \$ 45.92 Ft 2-3 weeks~~

7075-T6 SHEET OR BAR 1.750" X 4.500" X 12 FT \$ 48.90 Ft 2-3 weeks

7075-T6 SHEET OR BAR 3" X 4" X 12 FT (bar) \$ 94.85 Ft 2 weeks

Thanks

Marc Desbiens
Inside sales representative